GE FRAME 9E



GE FRAME 9E	ISO RATING	FREOUENCY
OEM: GE	<b>126</b> mw	50 Hz
MODEL FRAME 9E	ЕОН	STARTS
DETAILS	80,000-88,000	2,800-3200
4 UNITS OF GE PG 9171 E TURBINE GENERATOR + BOP	FUEL TYPE  Dual Fuel Ca	pable

## **POWER GENERATION: 126MW ISO**

GE FRAME 9E GAS TURBINE - HEAVY INDUSTRIAL TYPE

Turbine and Generator Package - Balance of Plant – Turbine Control System and Generator Controls

TECHNICAL SPECIFICATION OF THE FOUR (4) UNITS OF FRAME 9E GAS TURBINE (126 MW) AND ITS RESPECTIVE ANCILLARIES AND BALANCE OF PLANT

GE FRAME 9E

Introduction – The power plant is a 440 MW open cycle gas turbine power plant which commenced commercial operation in 1995, with capacity output of 110 MW each unit. These units have been operating on a cyclic profile, according to peak demand to support the national grid.

#### **Total Generation**

The total Equivalent Operating Hours ("EOH") for the gas turbine since commercial operation date until 2020 is as follows:

Unit	Commissioning Year	Total EOH
GT1A	1995	87,197
GT1B	1995	84,706
GT2A	1995	82,519
GT2B	1995	81,626

#### **Total Starts**

The total starts for the gas turbine since commissioning until 2020 is as follows:

Unit	Commissioning Year	Total Starts
GT1A	1995	3,148
GT1B	1995	3,157
GT2A	1995	3,150
GT2B	1995	2,821

GE FRAME 9E

GAS TURBINE DETAILS		
Technology	EGT	
Туре	GE Frame 9E (PG 9171 E)	
Number of GT	4	
Fuel	Gas / Liquid Fuel	
Liquid fuel type	Distillate	
Rating	126 MW	
Operating speed	3000 rpm	
Number of compressor stages	17	
Number of turbine stages	3	
Starting system	Starting motor	

#### **STARTING SYSTEM**

The starting system consist of an induction motor and torque converter coupled to the accessory gear. The induction motor, operating through a torque converter provides the cranking torque and speed required by the turbine for start-up.

GENERATOR (ALSTOM)			
Туре	240-370-Y-3 Phase		
Rated speed	3000 RPM		
Rated Output	109,740 kW		
Rated power factor (cos φ)	0.8		
Rated voltage	15 kV		
Voltage Variation range	<u>+</u> 5 %		
Rated frequency	50 Hz		
Frequency variation range	47 Hz – 53 Hz		
Rated current	5280A		
Reference standards	IEC		
Winding insulation class	F		
Ambient air temperature	35 °C		
Excitation system	Rotating Diode Exciter		
Type of cooling	Air		

EXCITER (GEC ALSTHOM)		
Excitation	Rotating diode	
Туре	TKJ 86-19	

**COOLING METHOD** 

HIGH VOLTAGE (HV)

LOW VOLTAGE (LV)

TAP CHANGER (OFF-LOAD)

SERVICE (VECTOR GROUP)

GE FRAME 9E

GENERATOR TRANSFORMER		
NOMINAL RATING	148 MWA	
NUMBER OF UNITS	4	
TYPE	OIL	
COOLING METHOD	ONAN/ONAF	
RATED HIGH VOLTAGE (HV)	275 kV	
NOMINAL HV	275 kV	
HV BASIC IMPULSE LEVEL	1050 kV	
LOW VOLTAGE (LV)	15 kV	
TAP CHANGER (ON LOAD)	17	
SERVICE (VECTOR GROUP)	YNd1	
TRANSFORMER		
NOMINAL RATING	12MVA	
NUMBER OF UNITS	2	
TYPE	OIL	

ONAN

15 kV

6.6 kV

Yynod11

TRANSFORMER		
NOMINAL RATING	1.25 MVA	
NUMBER OF UNITS	4	
TYPE	OIL	
COOLING METHOD	ONAN	
HIGH VOLTAGE (HV)	6.6 kV	
LOW VOLTAGE (LV)	415 V	
TAP CHANGER (OFF-LOAD)	5	
SERVICE (VECTOR GROUP)	Dyn11	

TRANSFORMER		
NOMINAL RATING	2 MVA	
NUMBER OF UNITS	2	
TYPE	OIL	
COOLING METHOD	ONAN	
HIGH VOLTAGE (HV)	6.6 kV	
LOW VOLTAGE (LV)	415 kV	
TAP CHANGER (OFF-LOAD)	5	
SERVICE (VECTOR GROUP)	Dyn11	

GENERATOR CIRCUIT BREAKER		
Maker	GEC ALSTOM	
Rated Voltage	15 kV	
Rated Current	8 kA	
Frequency	50 Hz	
Asymmetrical Short-Circuit Peak Current	173 kA	
Short-Time Current	63 kA - 1s	

SCHEDULED MAINTENANCE HISTORY			
YEAR	MAINTENANCE CARRIED OUT		
2002	GT1A – EBI GT1B – EBI GT2A – HGPI GT2B – HGPI		
2003	GT1A – MO		
2004	GT1B – CI		
2005	GT1A – CI GT1B – MI GT2B – HGPI		
2006	GT2A – MO		
2007	Nil		
2008	Nil		
2009	Nil		
2010	GT1B – CI GT2B – MO		
2011	GT1A – HGPI		
2012	Nil		
2013	Nil		
2014	GT1B – HGPI GT2A – Mini HGPI		
2015	GT1A – CI + Bearing no.2 inspection		
2016	GT1A – MO		
2017	GT1A – CI GT1B – HGPI		
2018	GT1A – Gen Rotor Swap		
2019	GT1B – BI GT2A – CI		

PLANT UPGRADES			
No	Date of Modification	Description	Upgrade Works
1	Aug-14	GT1A CO2 Panel	Upgrade of GT1A CO2 Control Panel due to electronic board faulty and parts were already obsolete.
2	Oct-16	GT hall Fire Alarm Upgrades	New upgrade of the break Glass, the smoke detector and the input module that compatible looping to our system Algorex EP7 located at our Turbine Hall.
3	Apr-17	CO2 control panel upgrades	Upgrade of the control panel for LCR1 LV Room, LCR2, SEB, EDG and Black Start system to repair intermittent fault and issues with the charger.
4	Dec-18	Fire Pump House Fire Alarm Panel upgrade	Replacement of the existing local fire alarm panel and field devices.





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#### 15kV / 275kV Generator Transformer

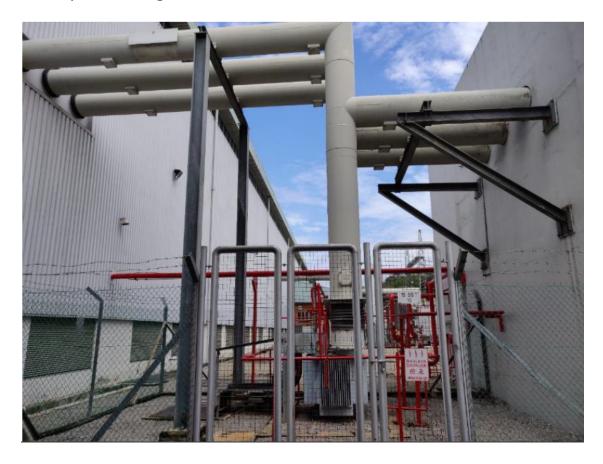


15kV / 6.9kV Step Down Transformer



GE FRAME 9E

#### 15 kV / 430 V Step Down Transformer



GE FRAME 9E

#### 6.6 kV / 430 V Unit/Station Auxiliary Transformer





GE FRAME 9E

#### **Black Start Diesel Generator**



BLACK START DIESEL GENERATOR		
TYPE	18 RP200	
ENGINE NO.	760008/8	
RATING	3040 KWE	
SPEED	1500 RPM	

GE FRAME 9E

BLACK START DIESEL GENERATOR ALTERNATOR	
TYPE	LSA 56 M7 / 4P
SERIAL NUMBER	162 027
SYNCHRONOUS	3 PHASES
RATED OUTPUT	5000 kVA
VOLTAGE	6300 V
FREQUENCY	50 Hz
POWER FACTOR	0.8
SPEED	1500 RPM
AVR	RS 190 6112
RECTIFIER/DIODES	SKR 130/12

## 6.6 kV Switchgears (Local Control Room)



GE FRAME 9E

#### 6.6 kV Switchgear (Station Electrical Building)



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#### 415 V Switchgears and Motor Control Center (Local Control Room)





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# 415 V Switchgears and Motor Control Center (Station Electrical Building)



**Balance of Plant (Water Treatment Plant)** 



GE FRAME 9E

#### **Balance of Plant (Cooling Water System)**

